



Dart Aerospace Ltd.
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647.3201
Job Sheet 181362



Part No: 647.3201

Job Qty: 4 ea

Part Name: Grounding Cable Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/26/18

Job Tracking No:

Due Date: 9/10/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV N/C IPP REV:A 12.10.03 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		9/10/18	0.00	0.00	Start Up Small Fab-4		JUL 31 2018
110	Small Fab	4 pcs		9/10/18	0.00	0.74	Small Fab-1		
120	QC	4 pcs		9/10/18	0.00	0.00	QC5		
130	Packaging	4 pcs		9/10/18	0.00	0.00	Packaging3-1		
140	QC21-SA	4 Ea		9/10/18	0.00	0.00	QC21		

Part Op Descriptions: 110 - 1- CUT AND STRIP WIRE AS PER DWG 2- ASSEMBLE TERMINAL AS PER DWG

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MS25036-156	Terminal	4 pcs (1 ea)	90-Start up Operation	F125900.2
MS25036-157	Terminal	4 pcs (1 ea)	90-Start up Operation	F123900.15
MW22759/16-10-9	10GA Electrical Wire	4 ft (1 ea)	90-Start up Operation	Fm126338

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MS25036-156	4	38	0
	MS25036-157	4	11	0
	MW22759/16-10-9	4	71	0

Part Specifications

Specifications could not be found.

Plex 7/26/18 7:30 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ _____ _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Step #:		QTY Effective :		MRB (QSI042) Approval	
Work Order Deviation		Disposition			
Container No: S097966 Part: 647.3201 Job No: 181362 Serial No/Batch: S097966 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: _____ Date: 07/31/18		Completed By			
		Lead hand / Supervisor Approval Verification			
		QC / QA Coordinator Approval			
FAULT CATEGORY					
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER :					

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Revision: _____
 Inspector: _____
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